



P13 ADESIVO RIEMPITIVO VINILESTERE AMC



Description

Vinylester-based filling adhesive with soft consistency and colour-changing additive.

Main Features

- ideal for mechanical applications.
- high adhesive power.
- resistant to chemicals and osmosis.
- good flexibility.

Recommended uses

For general adhesion on fibreglass.. Excellent when used for:

- general gluing on to fibreglass objects.
- filling edges and curves with a small to medium radius.
- repairing damaged surfaces.

Hardeners

Liquids.

Catalysis ratio (with MEKp 50% M50)

Mix with a percentage of hardener taking the current room temperature where it will be used into account. Never work at temperatures below 5°C.

Properties

After application, the properties of the product vary according to the type of hardener used and the working temperature. At 25°C, the specifications of the adhesive are illustrated in the following table:

Hardeners	G.T.
2 % (MEKp) B18/M50	35' ± 5'
2% (CEP) C08	60' ± 10'

General properties Product with 2% Hardener MEKp		
<i>Property</i>	<i>unit</i>	<i>ammount</i>
Colour (colour-changing)	-	Olive green
Specific weight	kg/L	1.5 ± 0.1
Tg (after 2 hours at 80°C) ¹	°C	78
Linear shrinkage ²	%	0.9 ± 0.1

Packaging

P13 is supplied in:

- 250 kg net drums.
- 25 kg net drums.

Storage

Store in the original, closed containers at a temperature below 20°C. Do not expose to heat or sunlight. In these conditions the product will remain stable for 1 year from the date of delivery.

¹ DSC Test at 20°C/min under N₂, ISO 11357

² After 2 hours at 80°C