

### General Description

CRYLCOAT® 1514-2 is a carboxyl functional polyester resin for use in the production of 50/50 hybrid powder coatings. Formulations based on CRYLCOAT® 1514-2 combine good flow with excellent overbake resistance.

### Saturated Polyester Resin

#### Product Specification

	Limits
Appearance	Pale granules
Brookfield Viscosity @ 175 °C, mPa.s	7500-11000
Color, b-value	Max. 15
Acid value (mg KOH/g)	68-74

#### Other Properties

	Typical value
Glass transition (°C)	Approx. 55

#### Starting Formulation

Component	Weight (%)
CRYLCOAT® 1514-2	34.3
Epoxy resin (EEW 700-900)	34.3
Titanium dioxide	30.0
MODAFLOW® Powder 6000	1.0
Benzoin	0.4

#### Extrusion & Application Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
Torque	75 ± 5 %
Temperature	95 to 105 °C
Application	
Application	60 micrometer film on steel or chromated Al panel
Spray Gun	Output voltage: 60 kV
Curing	10 min @ 180° C metal temperature

#### Film Properties

Test	Result
Gloss @ 60° (%)	90
Overbaking resistance :	
1 hour @ 200° C	OK
0.5 hour @ 230° C	OK
Direct/reverse impact on steel (kg cm or in. lbs.)	160/160
Direct/reverse impact on Al (kg cm or in. lbs.)	80/80

#### Shelf Life

Under normal storage conditions (≤25°C), the shelf life of the resin will be 24 months from date of manufacturing. For product older than 24 months, it is recommended to check the acid value and the viscosity every year.

#### Safety & Environmental Protection

For more information, please refer to the Material Safety Data Sheet.

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