

### General Description

CRYLCOAT® 2609-6 is a high reactive, tribo active carboxyl functional polyester resin for use with 5% HAA hardener in low bake (12 min x 160°C object temperature) formulations for architectural applications. Coatings based on CRYLCOAT® 2609-6 are blooming resistant and exhibit improved outdoor durability and water-spot resistance.

### Saturated Polyester Resin

Preliminary Technical Data Sheet

### Product Specification

	Limits
<b>Appearance</b>	<b>Pale granules</b>
<b>Brookfield Viscosity @ 200 °C, mPa.s</b>	<b>Approx. 5000</b>
<b>Color, b-value</b>	<b>Max. 18</b>
<b>Acid value (mg KOH/g)</b>	<b>Approx. 31</b>

### Shelf Life

Under normal storage conditions ( $\leq 30^{\circ}\text{C}$ ), the shelf life of the resin will be 24 months from date of manufacturing. For product older than 24 months, it is recommended to check the acid value and the viscosity every year.

### Safety & Environmental Protection

For more information, please refer to the Material Safety Data Sheet.

February 2023 – Supersedes previous versions

### Other Properties

	Typical value
<b>Glass transition (°C)</b>	<b>Approx. 60</b>