

**General Description**

CRYLCOAT® 2664-3 is a high performance, tribo-active carboxyl functional polyester resin for use with Primid® XL-552 to produce powder coatings. Formulations based on CRYLCOAT® 2664-3 exhibit good flow and mechanical properties, very good overbake-; good gas oven- and water-spot resistance. These formulations provide a level of outdoor weathering resistance that meets GSB and Qualicoat standards.

(Formerly CRYLCOAT® E 04465)

Preliminary Technical Data Sheet

**Saturated Polyester Resin**

**Product Specification**

	Limits
Appearance	Pale granules
Brookfield Viscosity @ 200 °C, mPa.s	Approx. 3200
Color, b-value	Max. 15
Acid value (mg KOH/g)	Approx. 33

**Other Properties**

	Typical value
Glass transition (°C)	Approx. 58

**Starting Formulation**

Component	Weight (%)
CRYLCOAT® 2664-3	60.8
Primid® XL 552	3.2
Titanium dioxide	34.5
MODAFLOW® Powder 6000	1.0
Benzoin	0.5

**Extrusion & Application Conditions**

Extrusion	
Extruder	Twin screw
Speed	250 rpm
Torque	75 ± 5 %
Temperature	95 to 105 °C
Application	
Application	60 micrometer film on chromated Al panel
Spray Gun	Output voltage: 60 kV
Curing	10 min @ 180° C metal temperature

**Film Properties**

Test	Result
Gloss @ 20°/60° (%)	91/97
Direct/reverse impact on Al (kg. cm or in. lbs.)	70/70

**Shelf Life**

Under normal storage conditions (≤30°C), the shelf life of the resin will be 24 months from date of manufacturing. For product older than 24 months, it is recommended to check the acid value and the viscosity every year.

**Safety & Environmental Protection**

For more information, please refer to the Material Safety Data Sheet.

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