CRYLCOAT® 1783-0

Technical Datasheet

General Description

CRYLCOAT® 1783-0 is a low reactive, carboxyl functional polyester resin for use with epoxy resins in the production of 70/30 hybrid powder coatings. Formulations based on CRYLCOAT® 1783-0 exhibit very good gloss and flow and can be blended in any ratio with CRYLCOAT® 1770-0 to control reactivity.

Saturated Polyester Resin

Product Specification

	Limits
Appearance	Pale granules
Brookfield Viscosity @ 200 °C, mPa.s	4200-5800
Color, b-value	Max. 15
Acid value (mg KOH/g)	30-38

Other Properties

	Typical value
Glass transition (°C)	Approx. 58

Starting Formulation

Component	Weight (%)
CRYLCOAT® 1783-0	39.0
Epoxy resin (EEW 700-900)	18.0
Titanium dioxide	29.0
Barium sulfate	10.5
ADDITOL® P 896	3.0
Benzoin	0.5

Extrusion & Application Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
Torque	75 ± 5 %
Temperature	95 to 105 °C
Application	
Application	60 micrometer film on steel panel
Spray Gun	Output voltage: 60 kV
Curing	10 min @ 200° C metal temperature 20 min @ 180° C metal temperature

Film Properties

Test	Result
Gloss @ 20°/60° (%)	86/94
Direct/reverse impact (kg. cm or in. lbs.)	160/160

Shelf Life

Under normal storage conditions (≤30°C), the shelf life of the resin will be 24 months from date of manufacturing. For product older than 24 months, it is recommended to check the acid value and the viscosity every year.

Safety & Environmental Protection

For more information, please refer to the Material Safety Data Sheet.

July 2020 – Supersedes previous versions