

General Description

CRYLCOAT® 2471-4 is a carboxyl functional polyester resin for clear exterior durable powder coatings when used with 93/7 TGIC. CRYLCOAT® 2471-4 exhibits optimized flow and transparency.

Saturated Polyester Resin

Product Specification

	Limits
Appearance	Pale granules
Brookfield Viscosity @ 200 °C, mPa.s	2500-4500
Color, b-value	Max. 15
Acid value (mg KOH/g)	30-36

Other Properties

	Typical value
Glass transition (°C)	Approx. 58

Starting Formulation

Component	Weight (%)
CRYLCOAT® 2471-4	92.5
TGIC	7.0
Benzoin	0.5

Extrusion & Application Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
Torque	70-80 %
Temperature	95 to 105 °C
Application	
Application	60 micrometer film on 0.5 mm steel/chromated Al panel
Spray Gun	Output voltage: 60 kV
Curing	10 min @ 200° C metal temperature 15 min @ 170° C metal temperature

Film Properties

Test	Result
Direct/reverse impact on Al (kg cm or in-lb)	80/80
Direct/reverse impact on steel (kg cm or in-lb)	160/160

Shelf Life

Under normal storage conditions (≤30°C), the shelf life of the resin will be 24 months from date of manufacturing. For product older than 24 months, it is recommended to check the acid value and the viscosity every year.

Safety & Environmental Protection

For more information, please refer to the Material Safety Data Sheet.

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