

General Description

CRYLCOAT® 2490-2 is a carboxylated polyester resin for use with TGIC in a 90/10 ratio. Formulations based on CRYLCOAT® 2490-2 exhibit good flow with an outstanding outdoor weathering resistance. A 50/50 dry blend based on CRYLCOAT® 2490-2 and CRYLCOAT® 2691-2 produces a 40% gloss at 60°.

Saturated Polyester Resin

Product Specification

	Limits
Appearance	Pale granules
Brookfield Viscosity @ 200 °C, mPa.s	3800-5900
Color, b-value	Max. 10
Acid value (mg KOH/g)	42 - 52

Other Properties

	Typical value
Glass transition (°C)	Approx. 69

Starting Formulation

Component	Weight (%)
CRYLCOAT® 2490-2	61.7
TGIC	6.9
Titanium dioxide	30.0
MODAFLOW® Powder 6000	1.0
Benzoïn	0.4

Extrusion & Application Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
Torque	70 to 80° %
Temperature	95 to 105 °C
Application	
Application	60 micrometer film on 0.5 mm steel panel
Spray Gun	Output voltage: 60 kV
Curing	10 min @ 180° C metal temp.

Film Properties

Test	Result
Gloss @ 60° (%) Matte Dry Blend with CRYLCOAT® 2691-2 based formulation	40

Shelf Life

Under normal storage conditions ($\leq 30^{\circ}\text{C}$), the shelf life of the resin will be 24 months from date of manufacturing. For product older than 24 months, it is recommended to check the acid value and the viscosity every year.

Safety & Environmental Protection

For more information, please refer to the Material Safety Data Sheet.

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